

ABSTRACT OF THE DISCLOSURE

The present invention provides a method for manufacturing rubber parts  
5 monolithically combined with the substrate capable of molding, vulcanizing and  
adhering at a relatively low temperature. The method by the present invention for  
manufacturing rubber parts monolithically combined with a completed substrate 111, is  
a method to form rubber parts at precise positions on a substrate 101 comprising: a  
placing step to place the substrate 101 in a die assembly K for molding rubber parts; a  
10 molding step to mold the rubber parts by casting unvulcanized rubber material 102 into  
the die assembly K in which the substrate 101 is placed; a releasing step to take  
unvulcanized rubber parts 104 monolithically combined with the substrate 101 out of  
the die assembly and a vulcanizing step to vulcanize the rubber parts monolithically  
combined with the substrate.

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